



Coating Additives - Overview

Expertise in Bio-based Technology



Lankem, founded in 1999, is a rapidly expanding business supplying innovative chemical products to industrial markets such as coatings, emulsion polymerisation, agrochemicals, textiles, oils and lubricants and industrial cleaning.

In recent years we have shifted our focus to the development of novel bio-based dispersants and have introduced a range of new products based upon patented BioLoop technology.

Expertise in Dispersant Design

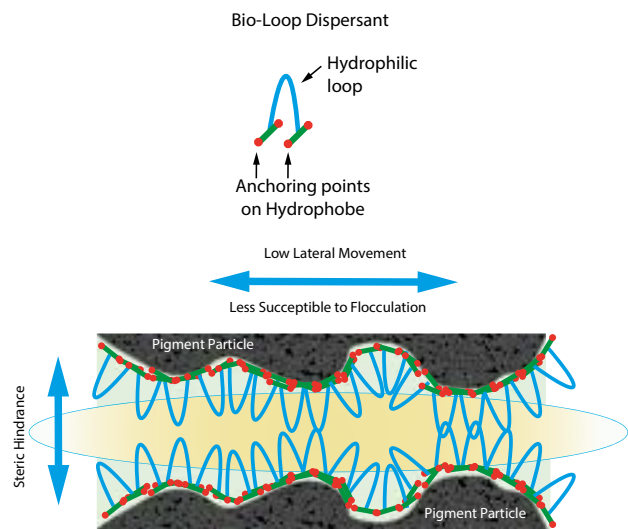
We pride ourselves on being able to provide true expertise and assistance to help the formulator develop new products and technologies. We have a dedicated laboratory facility aimed at innovation and testing of new bio-based products, and we see technical support as key to the growth of the business. As a company we continually develop new technical solutions to meet customer demand for high-performance products.

Our Chemistries

Surfactants contain both a hydrophobic and a hydrophilic section, and as a combination of these two characteristics within the molecule, many different properties can be achieved. From our historical expertise in surfactant technology, we offer a range of products over each of the surfactant types: anionic, nonionic, cationic and amphoteric.

Green technologies are becoming ever more important as a driver to a more sustainable world. Lankem have developed a new range of propriety dispersants with BioLoop technology.

These products have a renewable carbon index of >98% and are extremely mild, with low ecotoxicity. Studies have shown that products using BioLoop technology can be classed as readily biodegradable according to EC 1272/2008 4.1.2.9.5, enabling Lankem to offer a green alternative to conventional dispersing agents for the coatings industry.



Global Player

A network of both agents and sales offices are in place to offer support to all global regions. The head office is located in the UK, with a sales office located in Ireland to support the European business and a sales office in the US to support North America.

Quality and the Environment

We view both quality and environmental compliance as essential components of the business. As expected we are a quality assured company with compliance in accordance with ISO9001 and with an excellent environmental profile, we have been certified to ISO14001. As a member of the Responsible Care programme, we are committed to managing the business both ethically and responsibly. Our Occupational Health and Safety Management System is certified to the ISO45001 standard.

Bio-based Dispersants

All dispersing agents on our range are:

- VOC free
- APE free

Lankem offer a range of innovative bio-based dispersants using our patented BioLoop technology. Each dispersant molecule has two hydrophobes, based on soybean, rapeseed or sunflower, that are then connected with a hydrophilic loop originating from molasses. The two hydrophobes help to achieve maximum bonding and spacing on the particle surface to deliver superior stability and dispersing properties.

Key Features

- Based on BioLoop technology
- Renewable carbon index > 98%
- Ultra-mild
- No skin or eye irritancy
- Low ecotoxicity
- Biodegradable
- A green alternative to conventional dispersing agents
- Hazard label free

Soybean Variants

Soybean is from a sustainable crop and is readily available. Although designed for aqueous systems, Lansperse BIO691 is also suitable for use in solvent systems and can be used in universal tinting systems.

Lansperse BIO691

Lansperse BIO801

Lansperse BIO868



Rapeseed Variants

Rapeseed is a good sustainable crop with no environmental concerns. This range of products will be specifically ideal for dispersions in the cosmetics and personal care industries.

Lansperse RPS11

Lansperse RPS25

Lansperse RPS43



Sunflower Variants

The newest innovation within the Lankem biobased dispersant range, our sunflower variants offer good performance over a range of pigment types and surface chemistries.

Lansperse SUN10

Lansperse SUN20

Lansperse SUN30





Dispersing Agents for Aqueous Systems

Lankem offer a range of dispersing agents to meet the needs of formulators who are dispersing particles into aqueous systems. These give advantages such as more efficient pigment dispersion, improved stability and higher quality coatings.

| Product Name | Appearance | Activity % | Pour Point °C | Viscosity* cP | Pigment Types | | | | Key Features |
|--|------------|------------|---------------|---------------|---------------|-----------|--------------|------------------|---|
| | | | | | Organic | Inorganic | Carbon Black | Titanium Dioxide | |
| Biobased Dispersing Agents for Aqueous - Soybean Variants | | | | | | | | | |
| Lansperse BIO691 | Liquid | 100 | 10.0 | 468 | ● | | ● | | Stable in both aqueous and solvent systems |
| Lansperse BIO801 | Liquid | 80 | -8.0 | 509 | | ● | | ● | Good sustainability profile and performance |
| Lansperse BIO868 | Liquid | 75 | -8.0 | 539 | ● | ● | | | >98% RCI, good dispersion performance |
| Biobased Dispersing Agents for Aqueous - Rapeseed Variants | | | | | | | | | |
| Lansperse RPS11 | Liquid | 100 | 8.0 | 501 | ● | ● | | ● | Sustainable crop, broad pigment compatibility |
| Lansperse RPS25 | Liquid | 80 | 11.2 | 584 | ● | ● | | | Good dispersion performance on PB15.3 |
| Lansperse RPS43 | Liquid | 75 | 10.0 | 556 | | | ● | ● | Good sustainability profile and performance |
| Biobased Dispersing Agents for Aqueous - Sunflower Variants | | | | | | | | | |
| Lansperse SUN10 | Liquid | 100 | 7.0 | 334 | ● | | ● | | Compatible with a range of solvent systems |
| Lansperse SUN20 | Liquid | 80 | 6.0 | 947 | ● | | ● | ● | Good performance over a range of pigments |
| Lansperse SUN30 | Liquid | 75 | 15.0 | 1252 | | | ● | ● | Good sustainability profile and performance |
| Dispersing Agents for Aqueous Systems - Conventional Types | | | | | | | | | |
| Lansperse LT87 | Liquid | 80 | 18.5 | 620 | ● | | ● | | 41% biobased with boosted hydrophilic nature |
| Lansperse DS200W | Liquid | 80 | < 0 | 620 | ● | | ● | | Good performance over a range of pigments |
| Lansperse DS80 | Liquid | 80 | 15.0 | 978 | | ● | | | Best performance with inorganic pigments |
| Lansperse SPA | Liquid | 40 | < 0 | 251 | | ● | | ● | Designed for inorganics and extenders |
| Lanwet JH1 | Liquid | 70 | < 5 | 284 | | ● | | | Powerful wetting agent, very effective on PY42 |
| Lansperse DS145 | Solid | 100 | N/A | N/A | | ● | | | Solid dispersant for a wide range of applications |

* Viscosity of product as supplied measured at 25°C

Recommendations based upon our screening tests, we advise full testing in your systems to include dispersant loading optimisation

Dispersing Agents for Non-Aqueous Systems

Key Features

- Powerful dispersing properties
- Extreme high gloss
- Enhanced steric hindrance
- Good colour strength
- Low flocculation
- Fast particle size reduction



Dispersing agents are used to provide effective dispersion of a wide range of solid materials such as inorganic and organic pigments. The dispersant molecule is a high molecular weight polymeric material, the structure of which can be optimised to give the correct affinity to the dispersed particle surface whilst offering good steric hindrance. The careful design of the optimum dispersant architecture can provide a range of products that can allow the preparation of high solids dispersions of low particle size, that exhibit excellent rheology and stability.

Solvent Systems

| Product Name | Appearance | Activity % | Pour Point °C | Viscosity* cP | Pigment Types | | | | Key Features |
|---------------------|------------|------------|---------------|---------------|---------------|-----------|--------------|------------------|---|
| | | | | | Organic | Inorganic | Carbon Black | Titanium Dioxide | |
| Lansperse SL18-60** | Liquid | 55 | 12.0 | 100 | ● | | | ● | Good performance for organic pigments in non-polar mediums: automotive & industrial |
| Lansperse SL58 | Liquid | 100 | 10.0 | High | ● | | ● | | 100% active to give a broad usage across different solvent systems, good dispersion of pigments |
| Lansperse SL66 | Liquid | 100 | 5.0 | High | ● | | | ● | Suitable for a broad range of pigments and gives high gloss dispersions with good colour |

**Supplied in n-butyl acetate

Tested in a Laropal A81 / PMA system

UV Systems

| Product Name | Appearance | Activity % | Pour Point °C | Viscosity* cP | Pigment Types | | | | Key Features |
|----------------|------------|------------|---------------|---------------|---------------|-----------|--------------|------------------|--|
| | | | | | Organic | Inorganic | Carbon Black | Titanium Dioxide | |
| Lansperse UV74 | Liquid | 100 | 10.0 | High | ● | | ● | | Good quality dispersions in UV monomer, giving excellent gloss when cured |
| Lansperse UV93 | Liquid | 100 | 5.0 | High | ● | | | ● | Applicability across a broad range of pigments giving good colour strength |

Tested in DPGA, TMP(EO)TA and Ebecryl 452

Compatibility Agent for Pigmented Coatings

Lansperse UT57

Give your coating formulations a performance boost! Lansperse UT57 helps to improve colour strength and reduce flocculation problems for pigment dispersions and paint formulations. Product can be added during processing or as a post-additive, and also benefits from being classed as readily biodegradable.



Pre-treatment



Post-treatment

Universal Tinters

Key Features

- Ease of use can be added to the millbase or as a post additive
- Improves compatibility
- Reduces rub-out (flocculation)
- Improves colour acceptance and hence stronger tints
- Suitable for both inorganic and organic pigments
- Bio-based
- Hazard label free

Lansperse BIO691

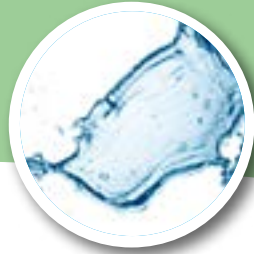
Lansperse BIO691 is unique as it is soluble in both aqueous systems and a wide range of solvents. As well as being a very effective dispersing agent, it is also biobased.

Universal tinters, also known as universal colourants, are essential components in the paint and coatings industry.

Universal tinters are used to create a wide range of colours by mixing them with base paints or coatings. They come in various colours (such as red, blue, yellow, black, etc.) and can be combined to achieve custom shades.

When you need a specific shade that isn't available off-the-shelf, universal tinters allow you to fine-tune the colour by adding precise amounts of the desired colourant.

They work with different types of paint bases, including water-based, solvent-based, and oil-based paints. This versatility makes them suitable for various applications. As Lansperse BIO691 is soluble in a wide range of systems it can be used in both solvent and aqueous formulations.



Humectant for Aqueous Coatings

Kemectant EB3

A humectant that can be used to protect the in-can drying of paint and coating formulations by maintaining a moist air gap at the top of the tin. Kemectant EB3 also exhibits properties to help improve the freeze-thaw stability of aqueous pigment dispersions and coatings.

Open time is the time available in which the coating applied can be worked into a previously coated area. It is a key performance property for coatings, particularly for brush applications. Humectants slow the open times for better paint drying and minimal brush lines.

Key Features

- Prevents in-can drying
- Increases open time
- Improves freeze-thaw stability
- No VOC

Defoamers

Dfoam AX1

A mineral oil based defoamer for use in a wide of aqueous environments.

Dfoam AR2

Has the same composition as Dfoam AX1 but contains additional hydrophobic particles to provide an additional defoaming boost.

Both antifoam and defoamer are the same in many respects but the term antifoam suggests the prevention of the generation of foam and a defoamer operates by causing the collapse of the foam that has already been generated.

Both Dfoam AX1 and Dfoam AR2 are silicone-free antifoams that effectively prevent air entrainment, froth and foam. Antifoams coalesce minute air bubbles in the liquid, allowing them to rise easily to the surface, and promotes rapid bubble film rupture on the surface of the liquid. Foaming is not only suppressed during manufacture, but it also remains suppressed during stirring and application by the consumer. Foam control is easily and effectively achieved with our antifoam products, ensuring an economical method of foam control.

The recommended dosage level is up to 0.5%.



Foaming before addition of Dfoam



Foam control during aeration after Dfoam added

Wetting Agents for Aqueous Systems

Moving away from fluorosurfactants?

Many formulators are looking for alternatives to fluorosurfactants. Our substrate wetters offer a good alternative and are environmentally acceptable.



Lanwet JH1

Lanwet JH1 is an extremely effective wetting agent for a wide range of different substrates.

Lansperse BIO691 and Lansperse BIO868

Our new bio-based substrate wetting agents have two hydrophobes helping them to adhere to difficult substrates.

| | Acetal | Acrylic Sheet | Aluminium | Coated PVC | Copper | GV Steel |
|------------------|--------|---------------|-----------|------------|--------|----------|
| Lanwet JH1 | ● | ● | ● | ● | ● | ● |
| Lansperse BIO691 | ● | ● | ● | | | |

| | Glass | Lino | Nylon 6 | Nylon 66 | PE1000 | PET G |
|------------------|-------|------|---------|----------|--------|-------|
| Lanwet JH1 | ● | ● | ● | ● | ● | ● |
| Lansperse BIO691 | | | | ● | | ● |
| Lansperse BIO868 | ● | | | | | |

| | Polycarbonate | Polypropylene | PTFE | Rigid PVC | Stainless steel | Ceramic Tiles |
|------------------|---------------|---------------|------|-----------|-----------------|---------------|
| Lanwet JH1 | | ● | ● | ● | ● | ● |
| Lansperse BIO691 | ● | ● | | | | ● |

| Product Name | Appearance | Activity % | Pour Point °C | Viscosity at 25°C cP | Surface Tension at 0.1% Aqueous mN/m | Key Features |
|------------------|------------|------------|---------------|----------------------|--------------------------------------|-----------------------|
| Lanwet JH1 | Liquid | 70 | < 5 | 284 | 2.0 | Anionic functionality |
| Lansperse BIO691 | Liquid | 100 | 10.0 | 468 | 35.4 | Nonionic, biobased |
| Lansperse BIO868 | Liquid | 75 | -8.0 | 539 | 39.2 | Nonionic, biobased |

Product Portfolio

| Product Name | Appearance | Activity % | Application Summary |
|---|------------|------------|--|
| Biobased Dispersing Agents - Soybean Variants | | | |
| Lansperse BIO691 | Liquid | 100 | Biobased dispersing agent, suitable for universal tinter systems |
| Lansperse BIO801 | Liquid | 80 | Biobased dispersing agent suitable for aqueous systems |
| Lansperse BIO868 | Liquid | 75 | Biobased dispersing agent suitable for aqueous systems |
| Biobased Dispersing Agents - Rapeseed Variants | | | |
| Lansperse RPS11 | Liquid | 100 | Biobased dispersing agent suitable for aqueous systems |
| Lansperse RPS25 | Liquid | 80 | Biobased dispersing agent suitable for aqueous systems |
| Lansperse RPS43 | Liquid | 75 | Biobased dispersing agent suitable for aqueous systems |
| Biobased Dispersing Agents - Sunflower Variants | | | |
| Lansperse SUN10 | Liquid | 100 | Biobased dispersing agent, suitable for universal tinter systems |
| Lansperse SUN20 | Liquid | 80 | Biobased dispersing agent suitable for aqueous systems |
| Lansperse SUN30 | Liquid | 75 | Biobased dispersing agent suitable for aqueous systems |
| Dispersing Agents for Aqueous Systems - Conventional Types | | | |
| Lansperse LT87 | Liquid | 80 | 41% biobased with boosted hydrophilic nature |
| Lansperse DS200W | Liquid | 80 | Good performance over a range of pigments, nonionic |
| Lansperse DS80 | Liquid | 80 | Co-dispersant with Lansperse DS200W, anionic |
| Lansperse SPA | Liquid | 40 | Designed for good dispersion of inorganics and extenders |
| Lansperse DS145 | Solid | 100 | Solid dispersant, particularly effective for zinc oxide dispersions |
| Dispersing Agents for Solvent Systems | | | |
| Lansperse SL18-60 | Liquid | 55 | Suitable for a wide range of pigments, supplied in n-butyl acetate |
| Lansperse SL58 | Liquid | 100 | High actives gives usage with different solvents, good level of performance |
| Lansperse SL66 | Liquid | 100 | Suitable for a broad range of pigments and gives high gloss dispersions |
| Dispersing Agents for UV Systems | | | |
| Lansperse UV74 | Liquid | 100 | Good quality dispersions in UV monomer, giving excellent gloss when cured |
| Lansperse UV93 | Liquid | 100 | Applicability across a broad range of pigments giving good colour strength |
| Compatability Agent for Dispersions | | | |
| Lansperse UT57 | Liquid | 92 | Improves compatibility and colour performance of coating formulations |
| Substrate Wetting Agent | | | |
| Lanwet JH1 | Liquid | 70 | Powerful wetting agent with anionic functionality |
| Humectant | | | |
| Kemectant EB3 | Liquid | 80 | Prevents in-can drying, increases open time and improves freeze-thaw stability |
| Defoamers | | | |
| Dfoam AX1 | Liquid | 100 | Mineral oil based defoamer |
| Dfoam AR2 | Liquid | 100 | Mineral oil defoamer with additional hydrophobicity |

